

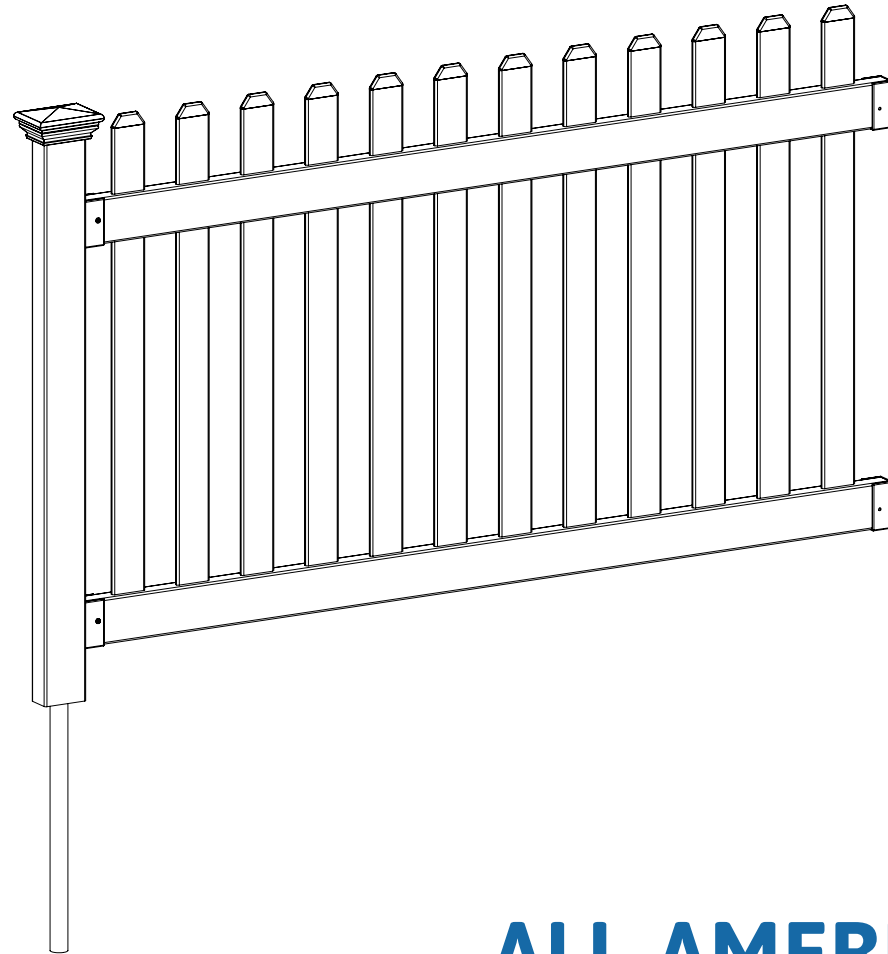


**60 MIN**

*Approximate assembly time*



Want to see a video on how  
to assemble this product?  
**Scan the QR code**



## ASSEMBLY INSTRUCTIONS

ZP19084

**ALL-AMERICAN**  
FLAT TOP PICKET FENCE WITH POST AND NO-DIG  
STEEL PIPE ANCHOR KIT  
(4'H X 6'W)

VER. 012726

Finishing Post

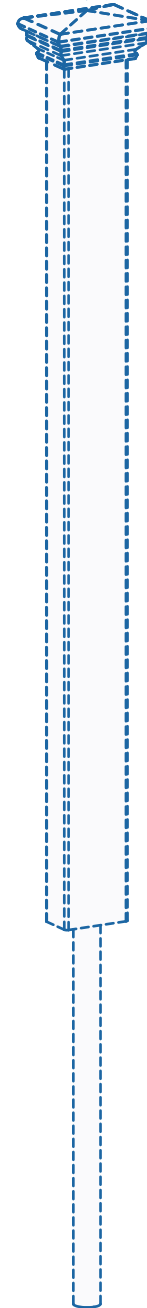
ZP 19046



**Note:** You only need one **ZP19046** post to finish the run!

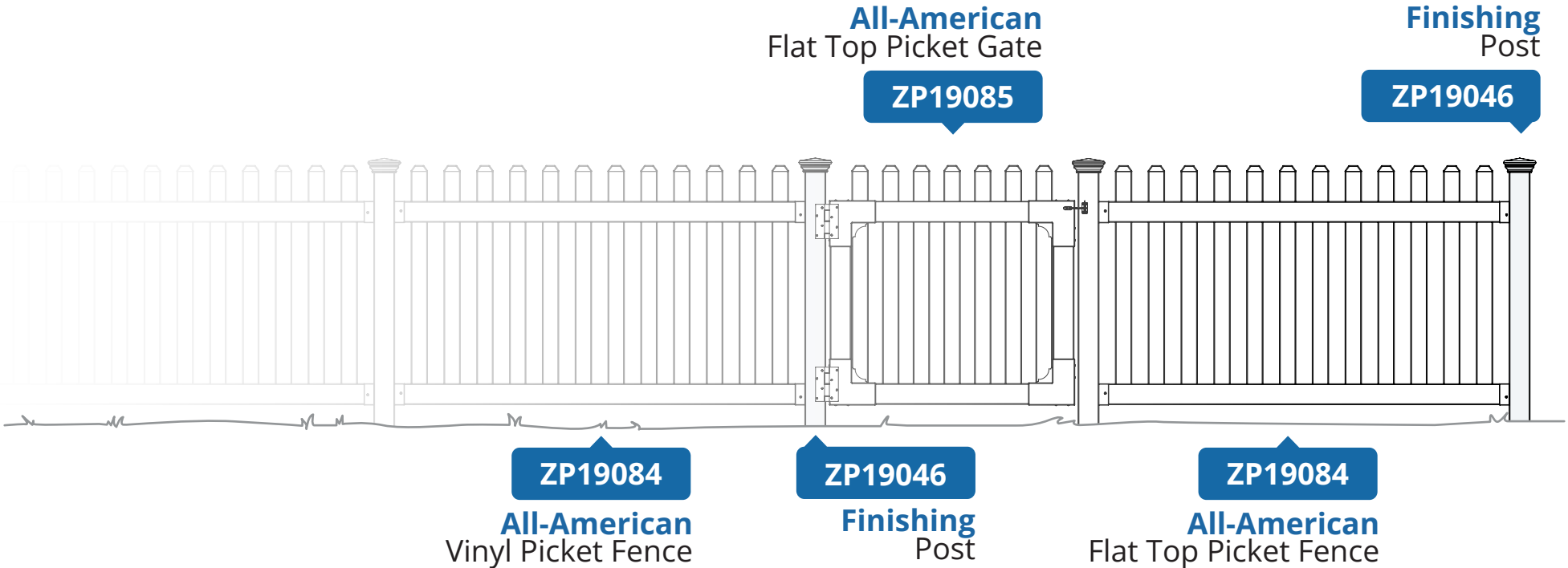
*Unless you are installing a gate (**ZP19085**), in which case you will need two finishing posts.*

Did you buy your  
finishing post?



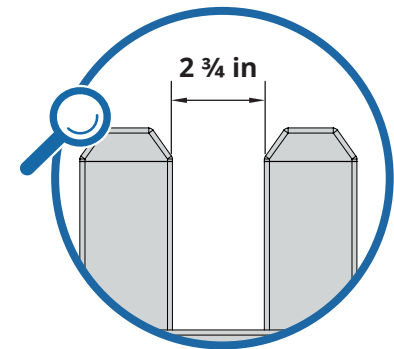
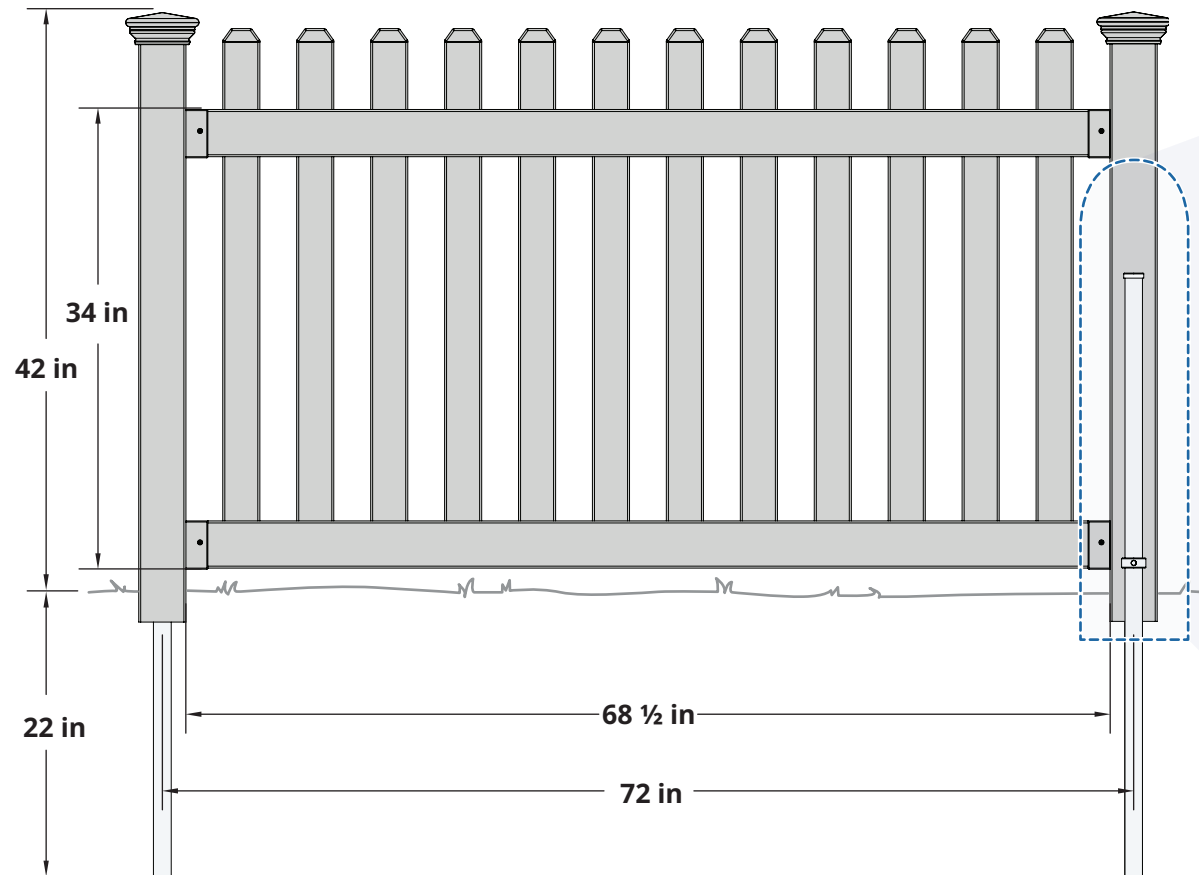
# BUYING GUIDE

## ALL-AMERICAN FLAT TOP PICKET FENCE, GATE, AND FINISHING POSTS

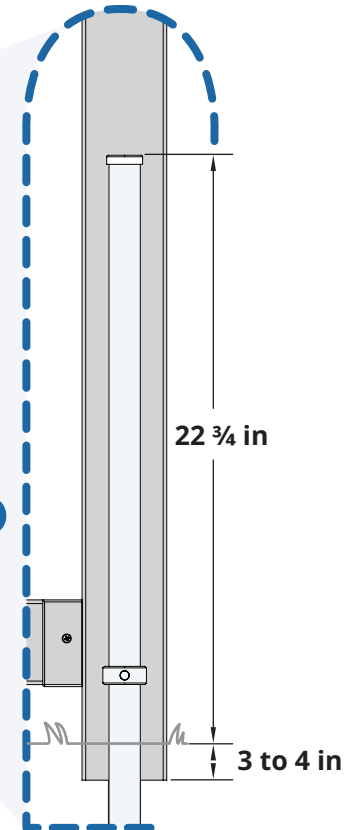


# ALL-AMERICAN

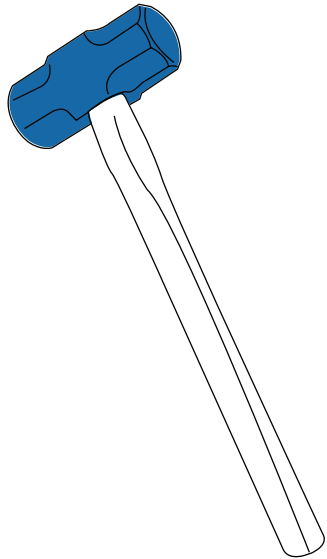
## DETAILED DIMENSIONS AND SPECIFICATIONS



Pipe Anchor Detail



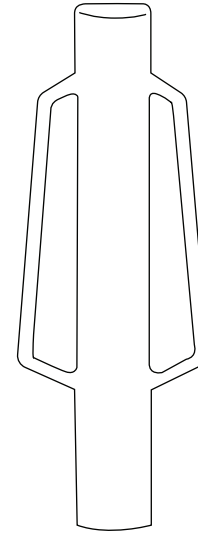
## TOOLS NEEDED



### Good

#### Sledge Hammer (10-15 lbs)

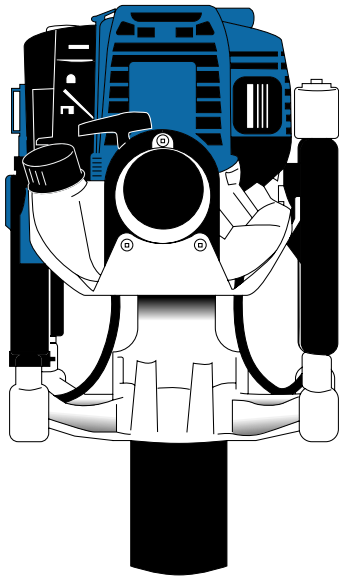
- Recommended for small projects. Two people will be needed to maintain a level pipe installation.



### Better

#### Manual Post Pounder (12-18 lbs)

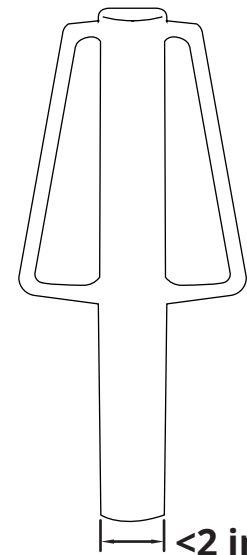
- Recommended for projects with less than 10 pipes. These can be purchased online from Amazon, Home Depot, or Lowes.



### Best

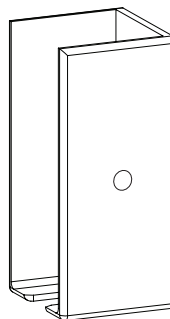
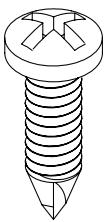
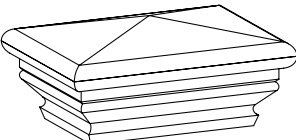
#### Gas Powered Post Pounder

- Best for large projects as this option requires the least physical labor. Visit our website for rental information. Any comparable gas powered pounder will work as well.

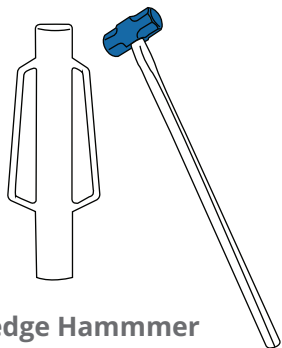


**Note:** Ensure whichever post pounder you choose has a barrel 2" or greater in diameter.

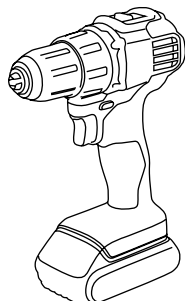
INCLUDED MATERIALS

|                                                                                                     |                                                                                                    |                                                                                                       |                                                                                                       |
|-----------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|
|  <p><b>A</b></p>   |  <p><b>B</b></p>  |  <p><b>C</b></p>   |  <p><b>D</b></p>   |
| <p><b>Pipe Anchor (1)</b><br/>1 5/8" Diameter x 44 7/8" L</p>                                       | <p><b>Post (1)</b><br/>2" x 3 1/2" x 44 5/8"</p>                                                   | <p><b>Bracket (4)</b></p>                                                                             | <p><b>Bottom Rail (1)</b><br/>1 1/2" x 3 1/2" x 68 1/4"</p>                                           |
|  <p><b>E</b></p> |  <p><b>F</b></p> |  <p><b>G</b></p> |  <p><b>H</b></p> |
| <p><b>Top Rail (1)</b><br/>1 1/2" x 3 1/2" x 68 1/4"</p>                                            | <p><b>Picket (12)</b><br/>3/8" x 2 3/4" x 40"</p>                                                  | <p><b>1" Self-Drilling Stainless Steel Screw (24)</b></p>                                             | <p><b>Post Cap (1)</b></p>                                                                            |

## TOOLS NEEDED



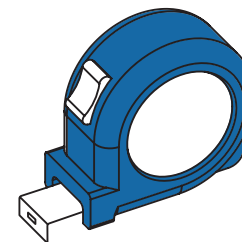
**Pounder / Sledge Hammer**



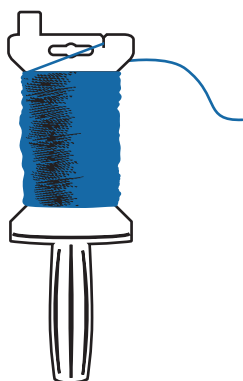
**Drill**



**Minimum  
2 in Drill Bit**



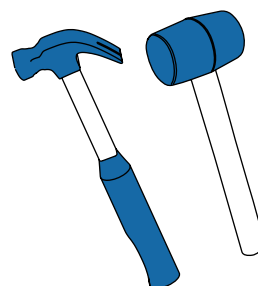
**Measuring Tape**



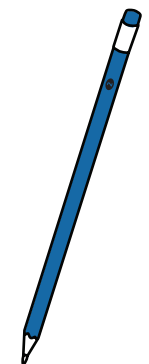
**Stringline Reel**



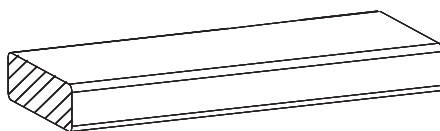
**Stakes  
(for stringline)**



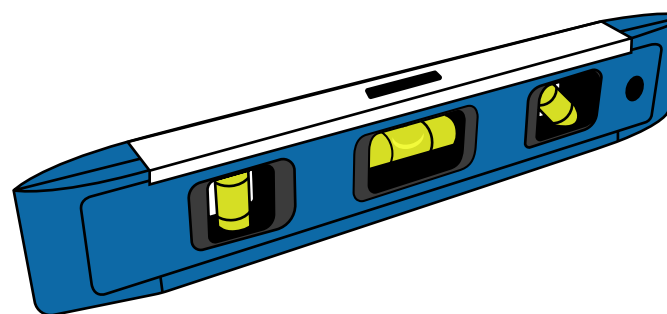
**Hammer or Mallet  
(Optional for stakes)**



**Pencil**



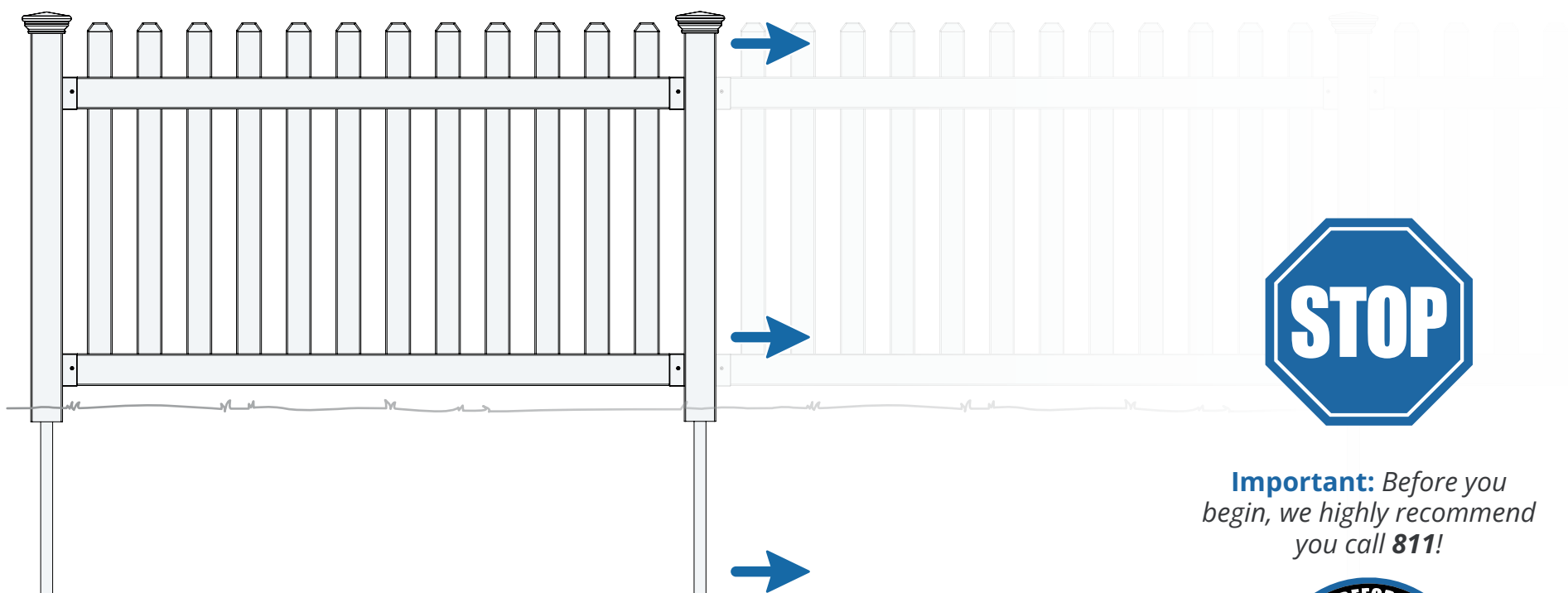
**Wood Block**



**1 ft Level**



**Note:** Build one full panel **FIRST** - there is a learning curve. After one panel is installed, it is most efficient to put all pipes in the ground, then build panels onto the post.

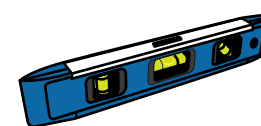
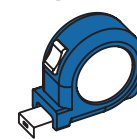
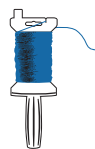


**Important:** Before you begin, we highly recommend you call **811**!

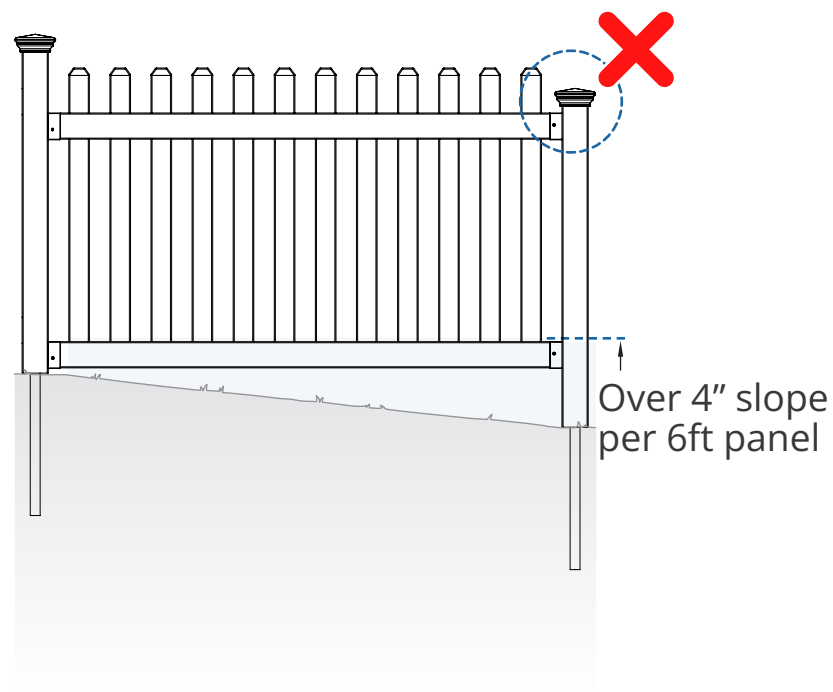
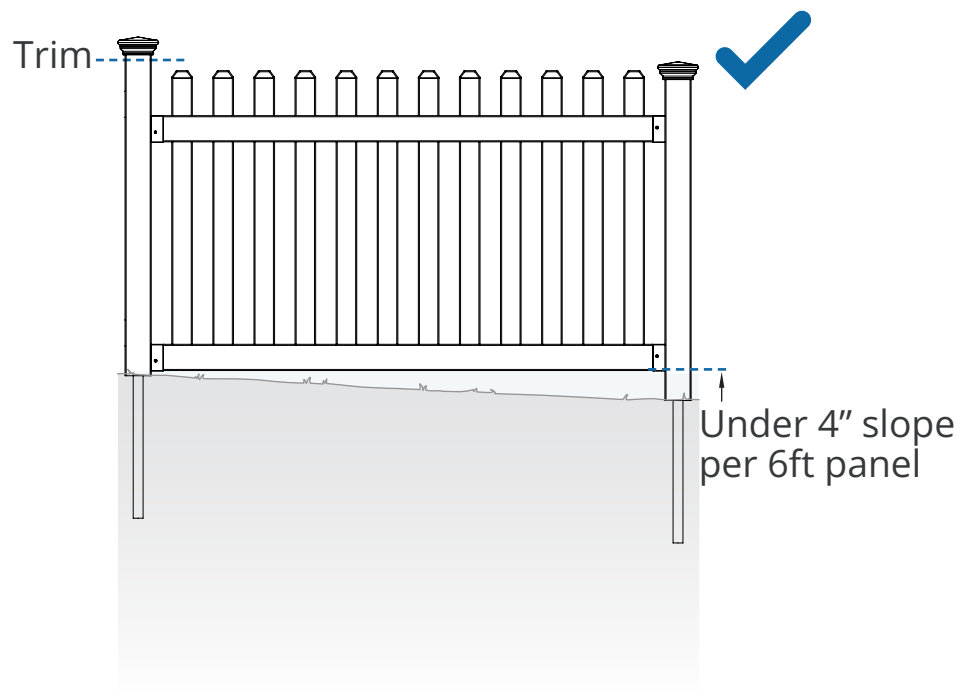


# STEP 01 Determine Slope

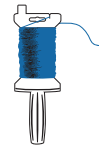
## Tools Required:



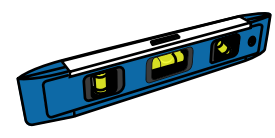
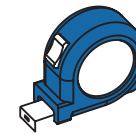
**Note:** If slope is greater than 3- 4" per 6', you will need to split panels and purchase an extra post & brackets.



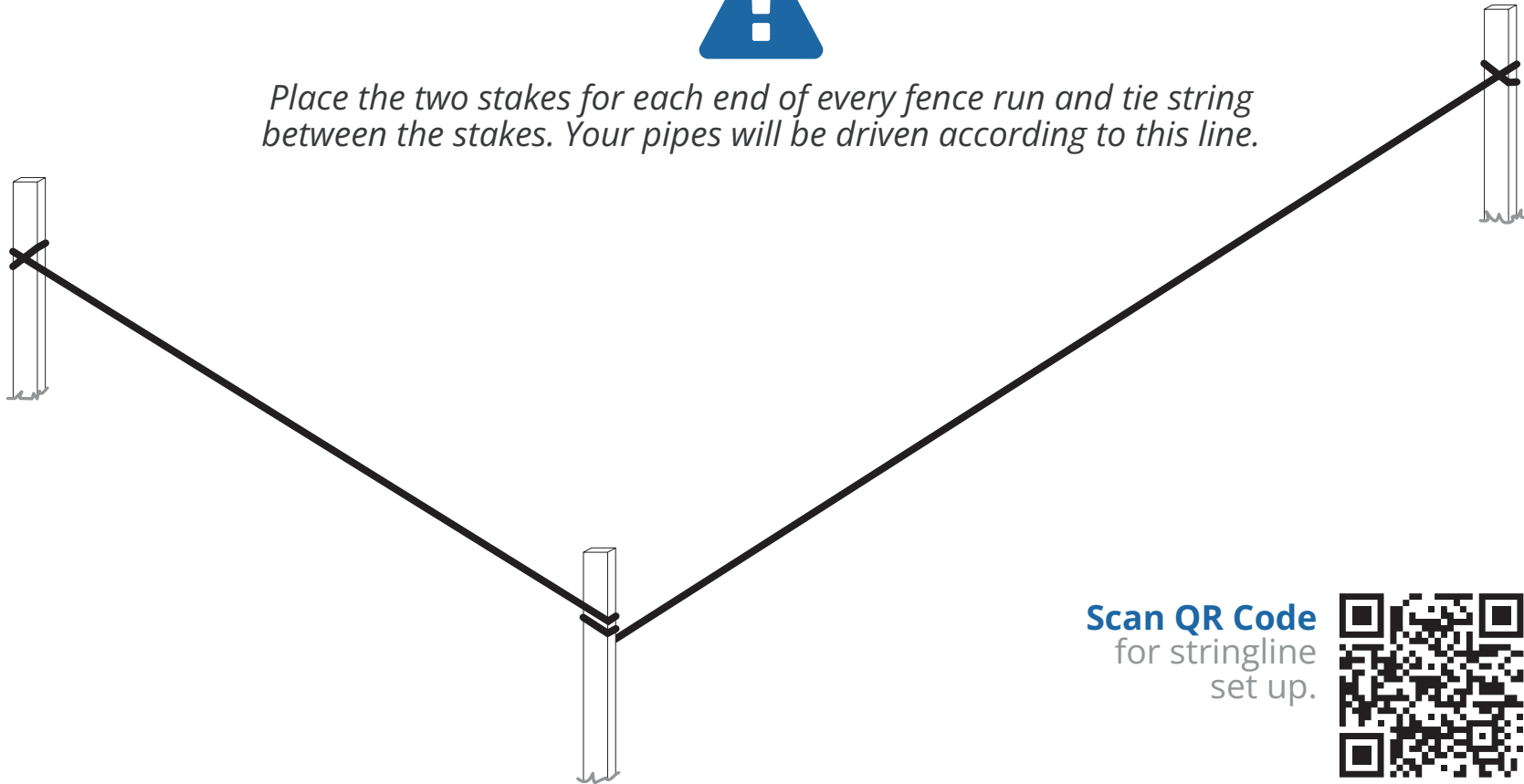
## STEP 02 Set Stringline



Tools Required:



*Place the two stakes for each end of every fence run and tie string between the stakes. Your pipes will be driven according to this line.*

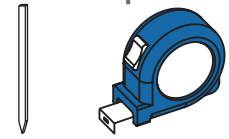


**Scan QR Code**  
for stringline  
set up.

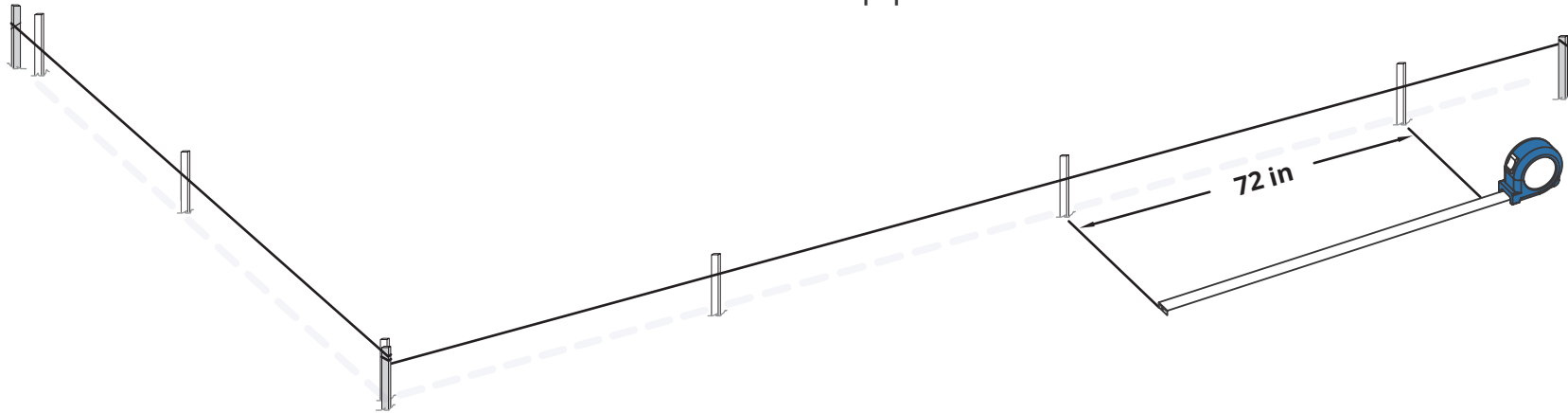


# STEP 03 Mark Pipe Locations

Tools Required:



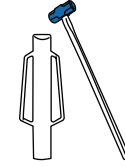
Use loose stakes or mark the ground every 72" to determine exact pipe locations.



**Note:** Your measurement should be from center of pipe to center of pipe.

STEP  
**04** Drive Pipe  
Into Ground

Tools Required:

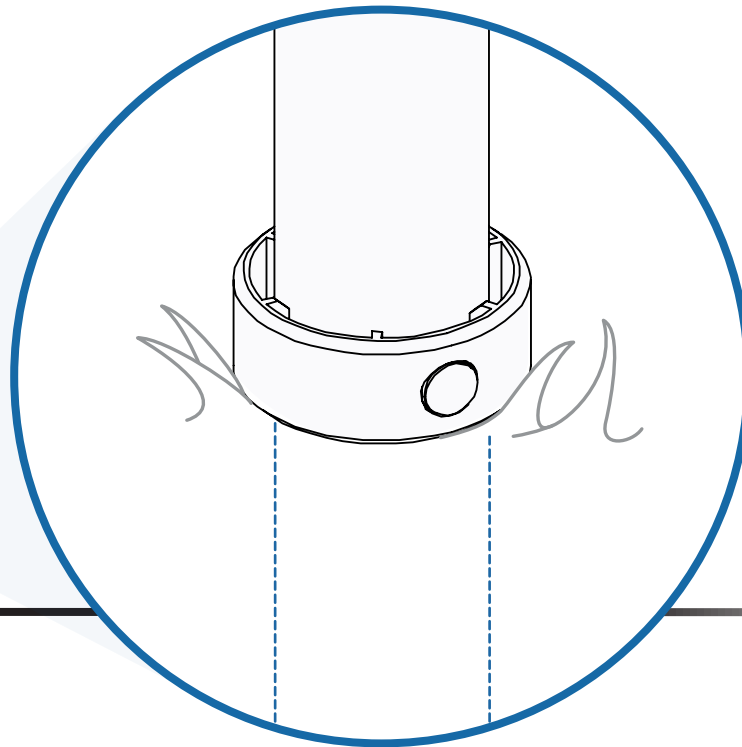
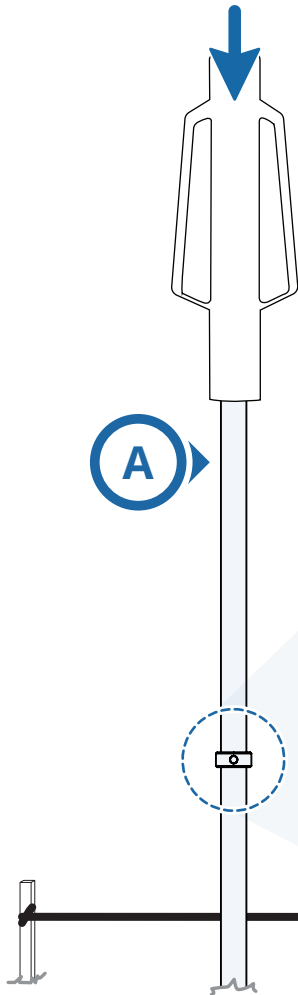


Parts:



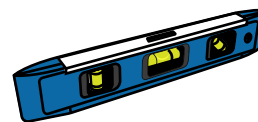
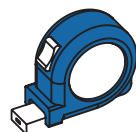
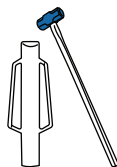
**A** x1

After establishing your fence lines with a string and stakes, drive your first Pipe Anchor **(A)** into the ground. The bottom of the plastic ring should sit just above the ground when finished.



# STEP 05 Install Pipes

## Tools Required:



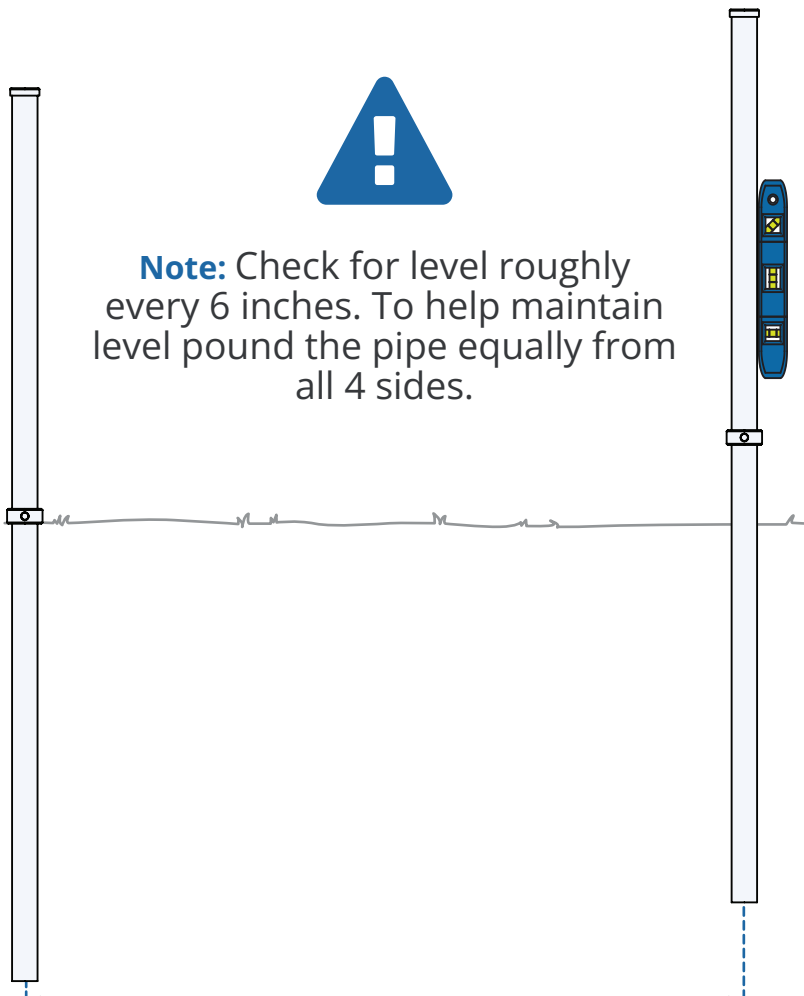
## Parts:



A x1



**Note:** Check for level roughly every 6 inches. To help maintain level pound the pipe equally from all 4 sides.



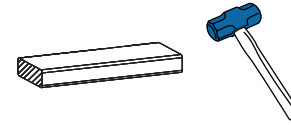
Center of pipe to center of pipe - 72 in

## STEP 06 Install Posts

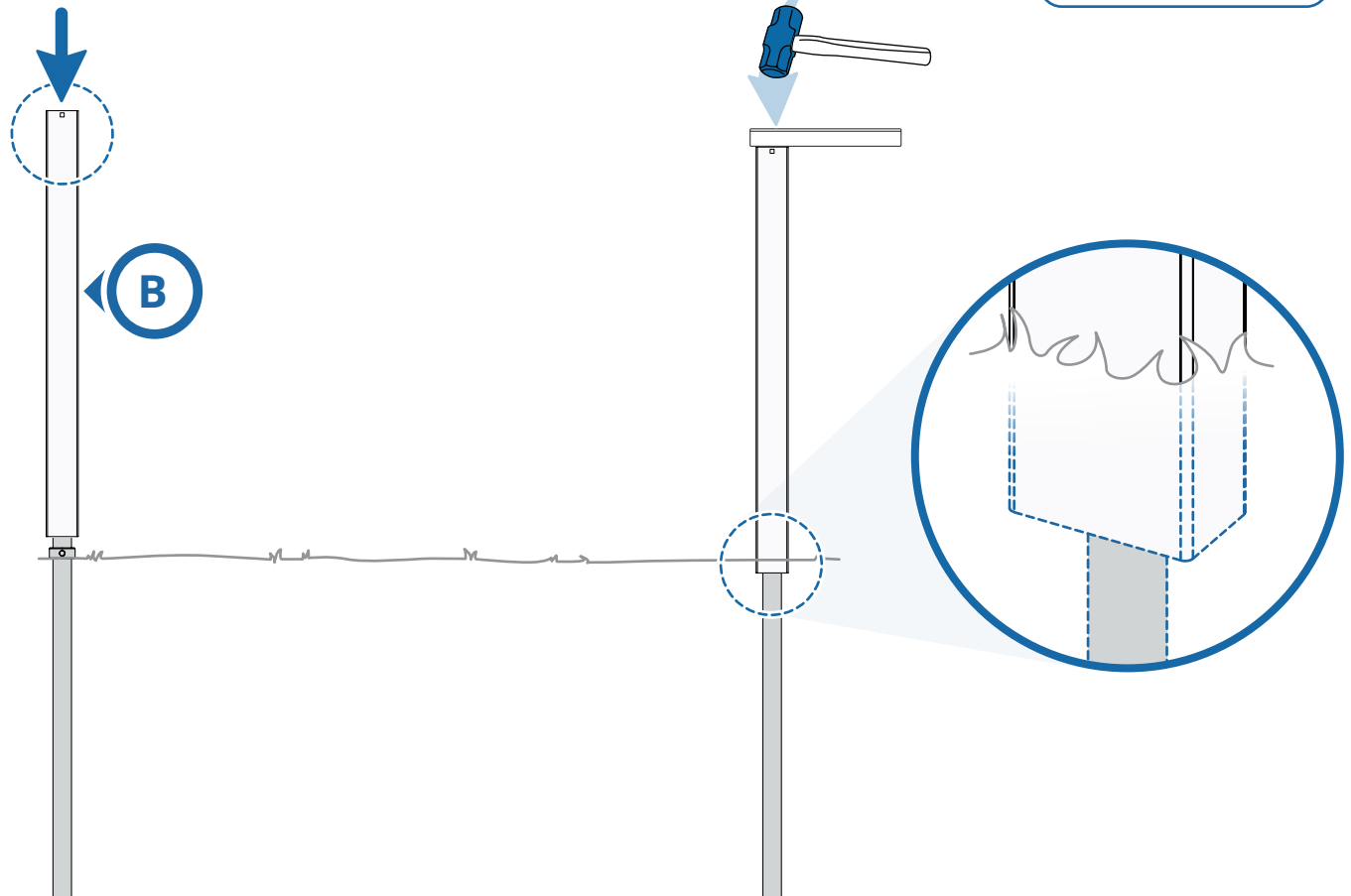
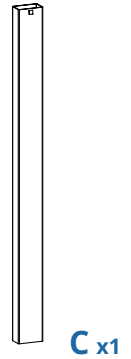
Install Post **(B)** over your pipe, ensure the tab is at the top of your post.

Using a wood block, pound the post so that the bottom 3" to 4" is below the ground. Repeat for the second post.

### Tools Required:

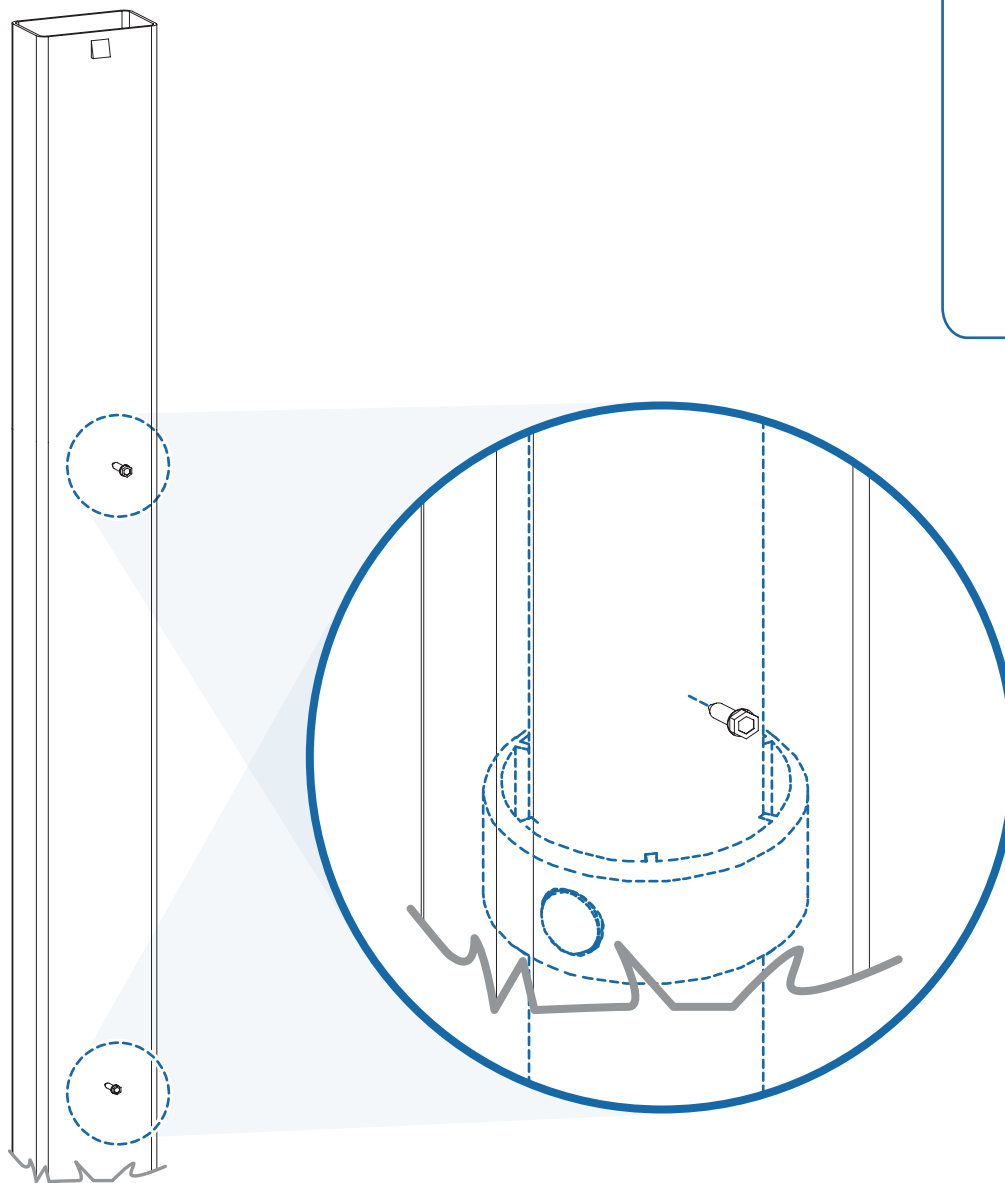


### Parts:



## STEP 07 Secure Posts

**Optional:** Secure the post to the pipe anchor with (2) 1" self drilling hex head steel screws (not included).



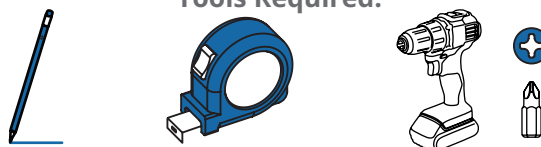
Parts:



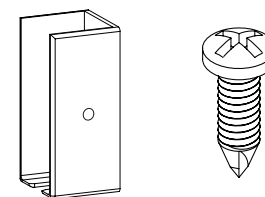
**B** x1

## STEP 08 Bracket Installation

### Tools Required:



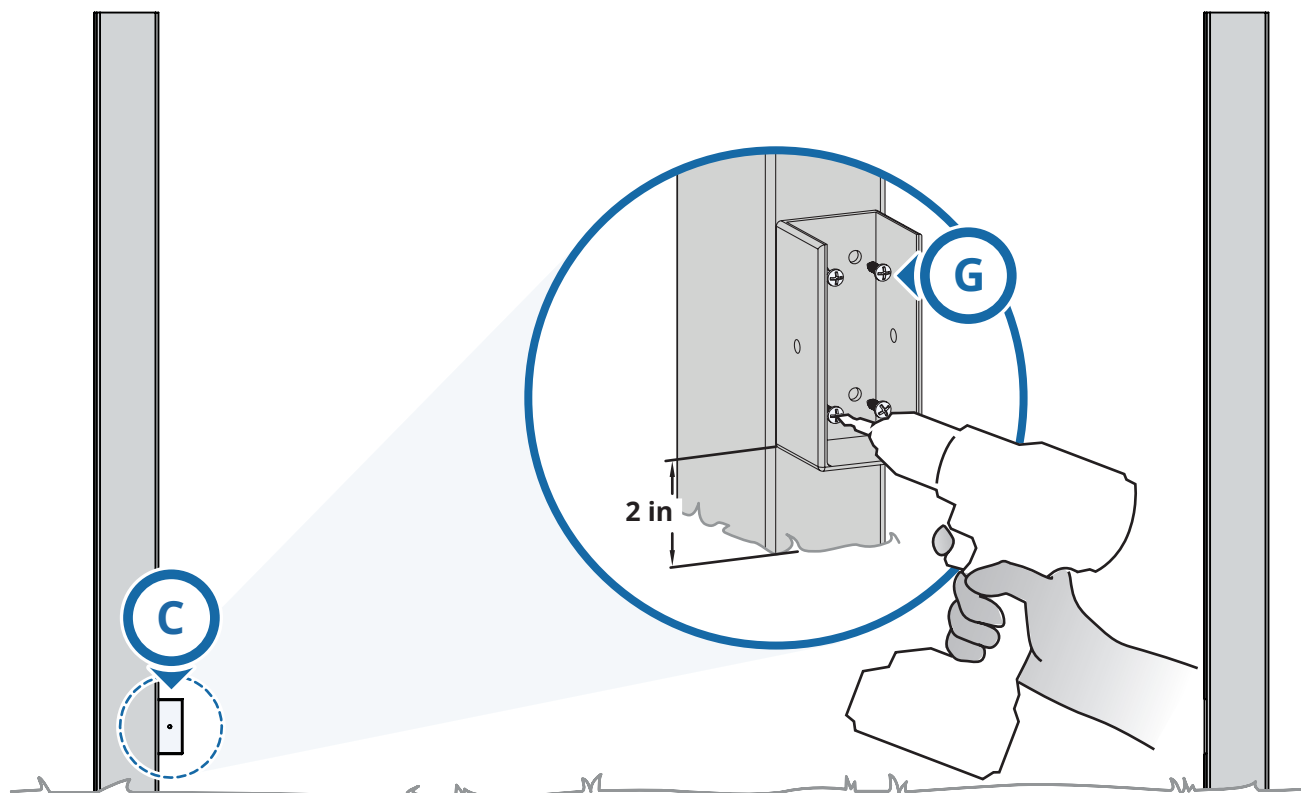
### Parts:



C x1

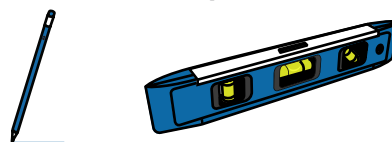
G x4

Install (1) Rail Bracket (C) on post approximately 2" off the ground using (4) 1" Self-Drilling Stainless Steel Screws (G).



## STEP 09 Bracket Alignment

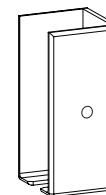
### Tools Required:



### Parts:

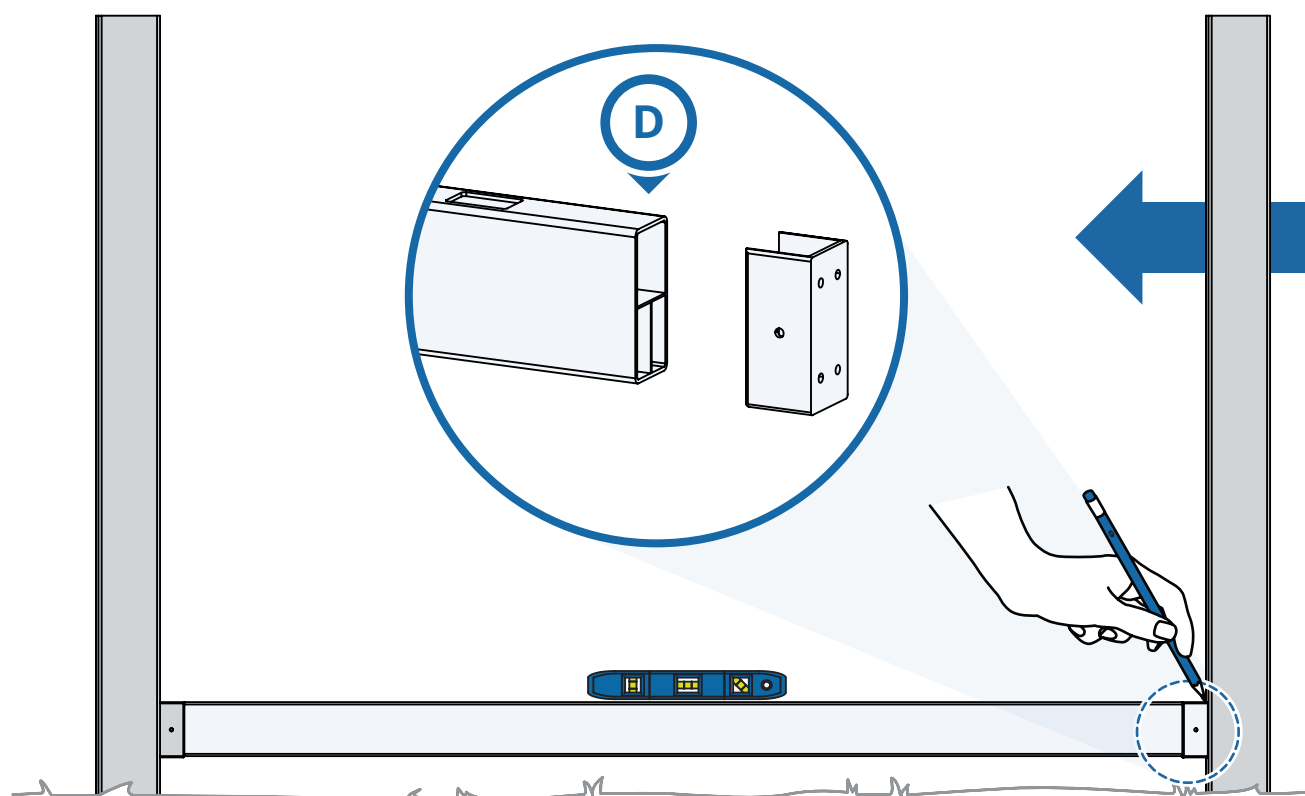


D x1



C x1

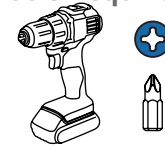
Slide the second rail bracket over the opposite end of the Bottom Rail (D) and slide the bottom rail down into the pre-installed rail bracket on the opposing side.



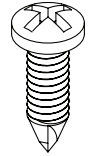
**Note:** Adjust this post to the rail length by sliding the post left or right.

## STEP 10 Bracket Installation

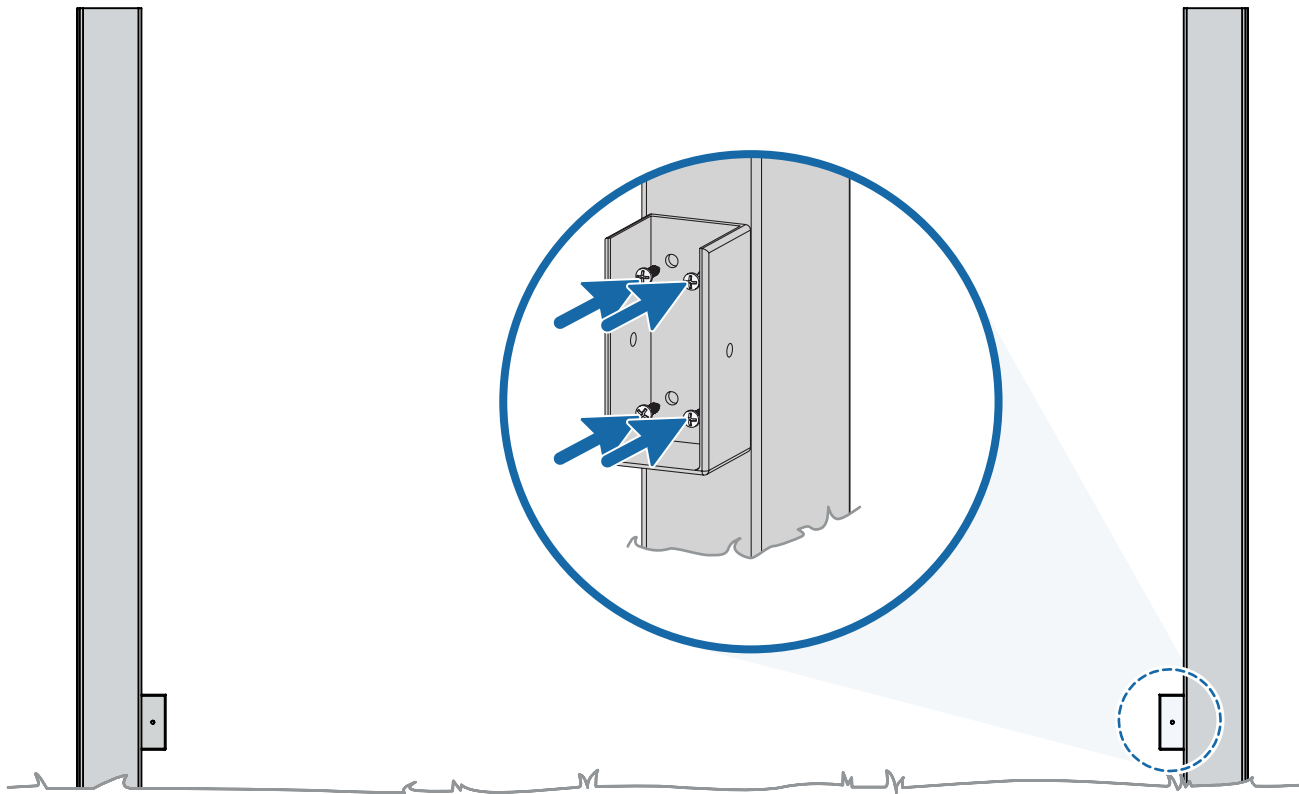
### Tools Required:



### Parts:

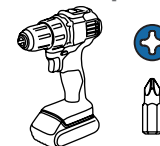
**G x4**

After marking the location of the second rail bracket, temporarily remove the bottom rail and attach the rail bracket to the post by using (4) 1" self-drilling stainless steel screws.



# STEP 11 Bottom Rail Install

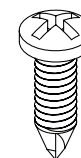
## Tools Required:



## Parts:

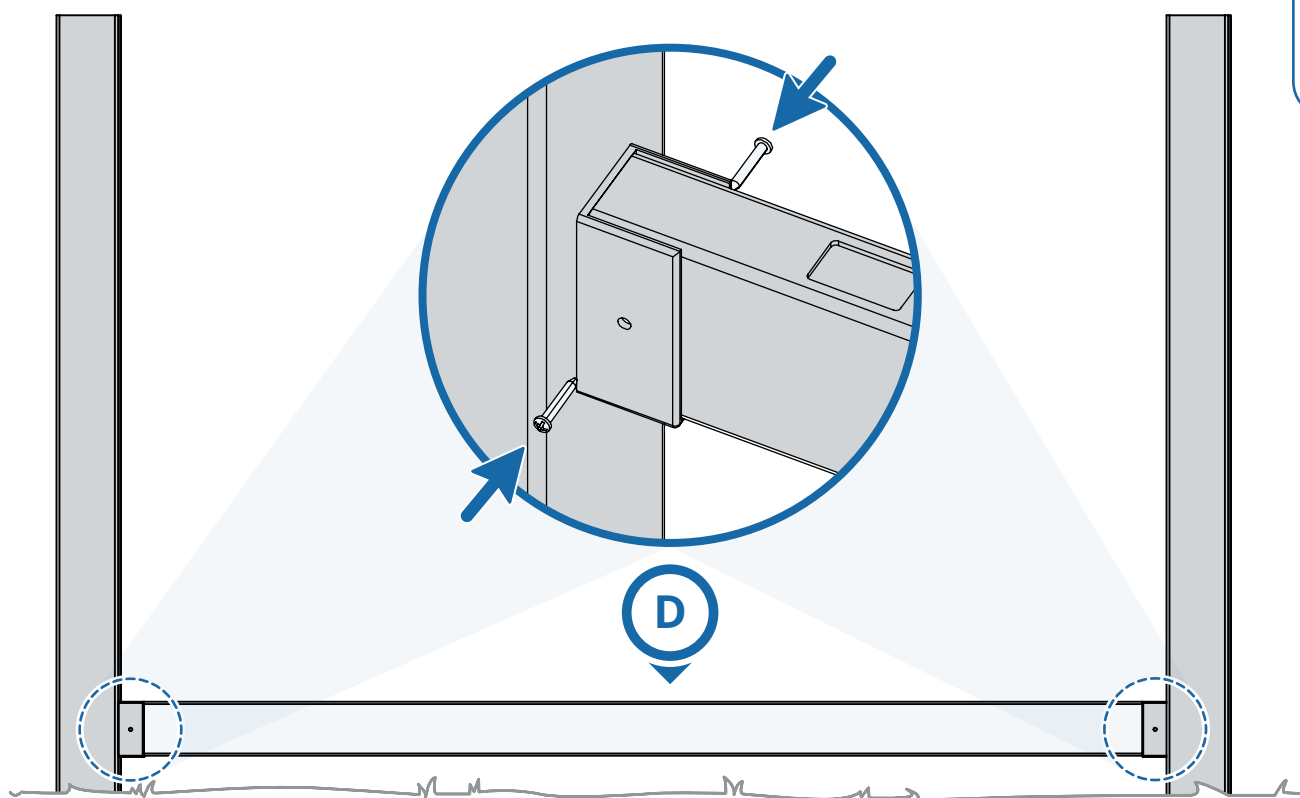


D x1



G x4

Secure bottom rail (D) into brackets with (4) 1" self-drilling stainless steel screws.

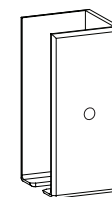


## STEP 12 Top Bracket Installation

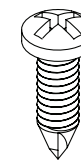
### Tools Required:



### Parts:



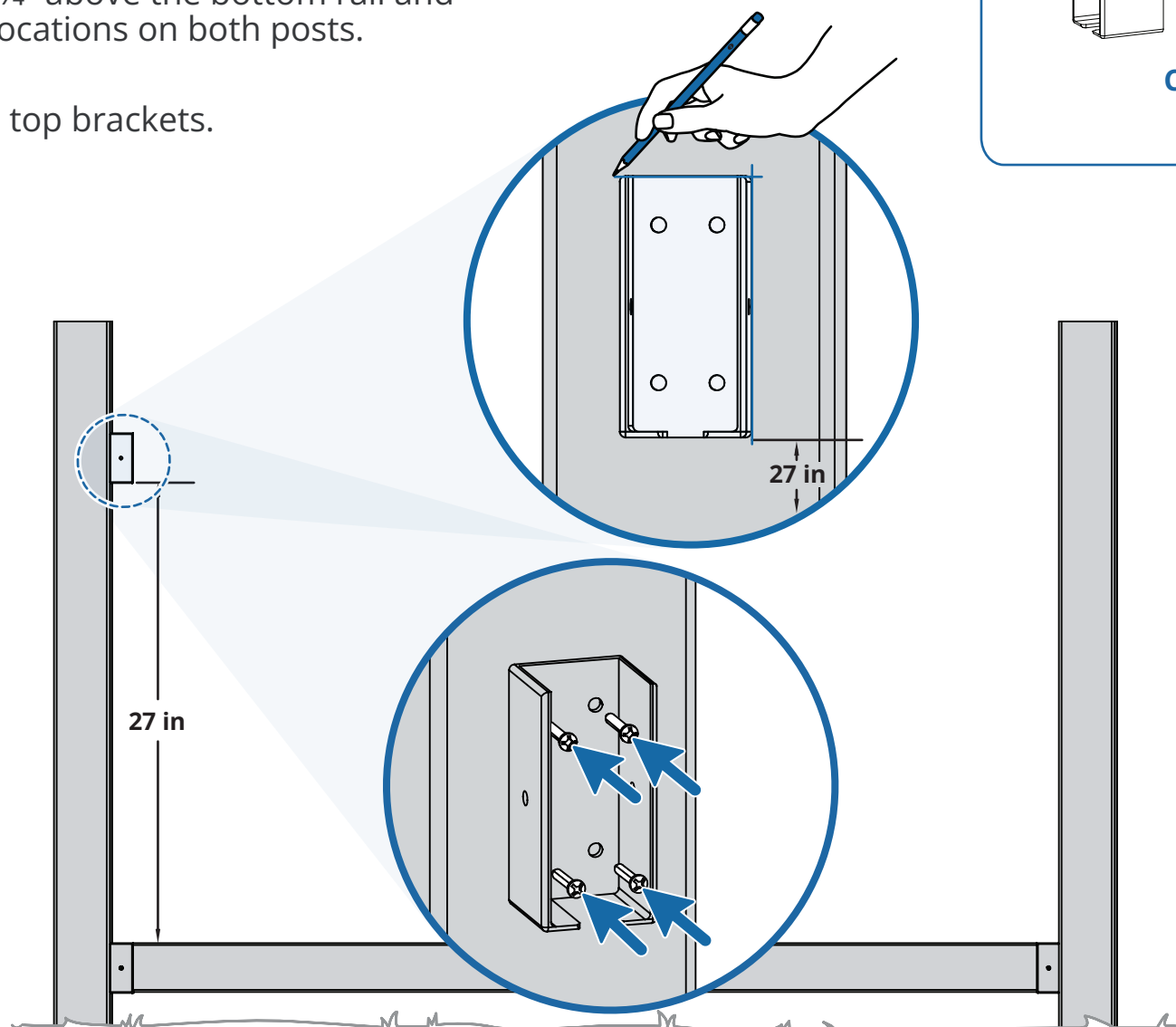
C x2



G x8

**A.** Measure 18¼" above the bottom rail and mark bracket locations on both posts.

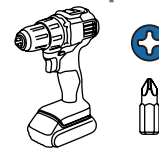
**B.** Secure both top brackets.



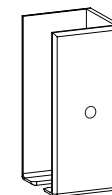
# STEP 13 Bracket Installation

Remove rail after bracket  
location is marked. Install  
bracket to post.

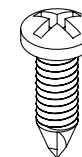
## Tools Required:



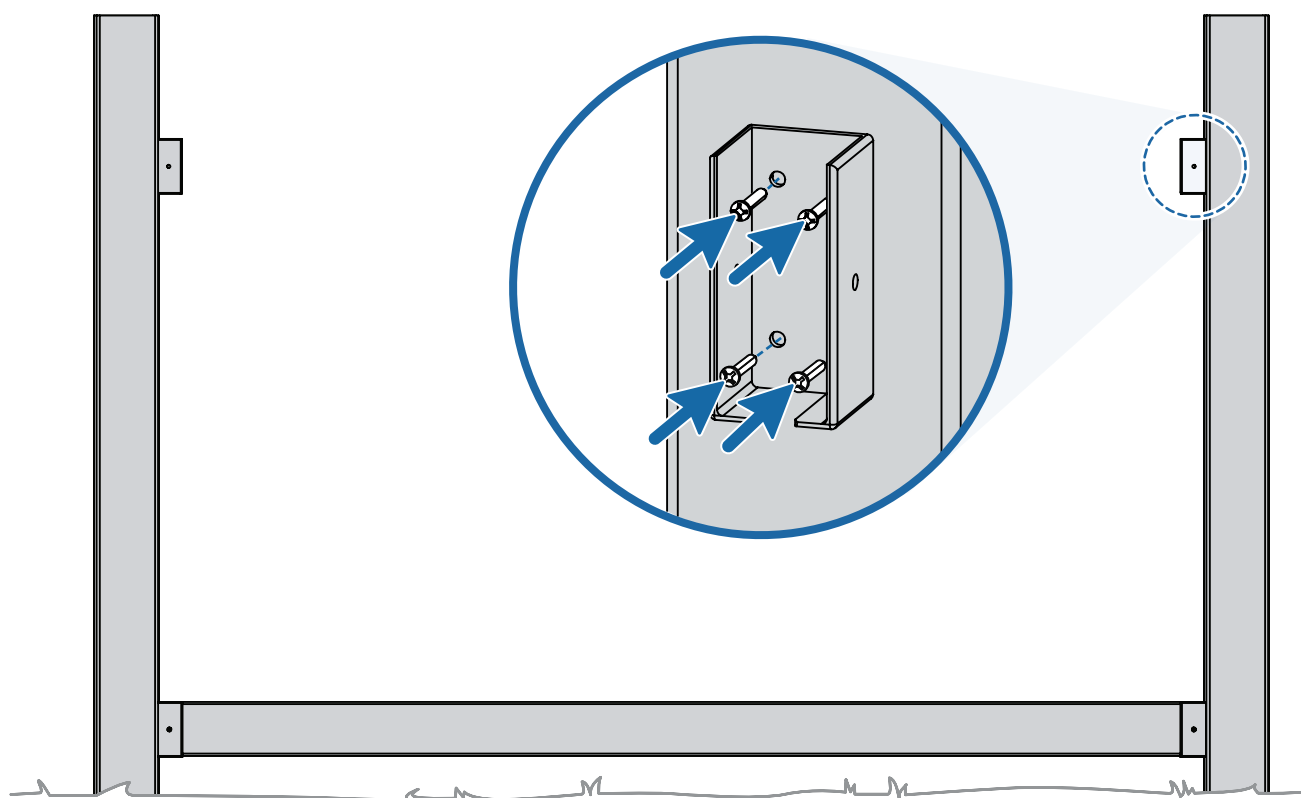
## Parts:



**F** x1

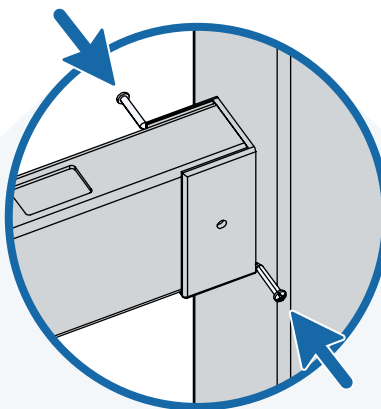


**G** x4

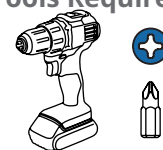


STEP  
**14** Top Rail  
Install

Secure top rail into brackets with (4) 1" self-drilling stainless steel screws.



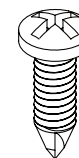
Tools Required:



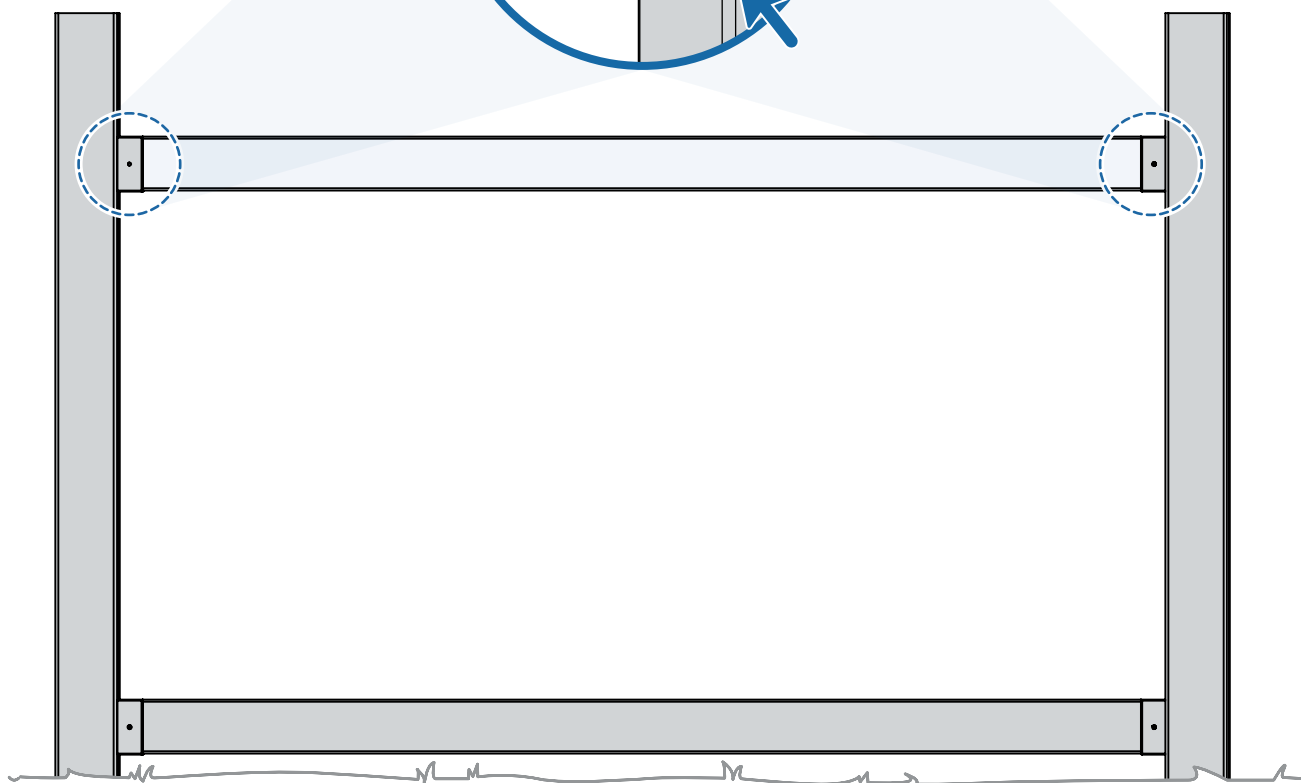
Parts:



**E** x1



**G** x4



# STEP 15 Picket Installation

Scan QR Code  
to watch how to  
easily install  
the pickets.

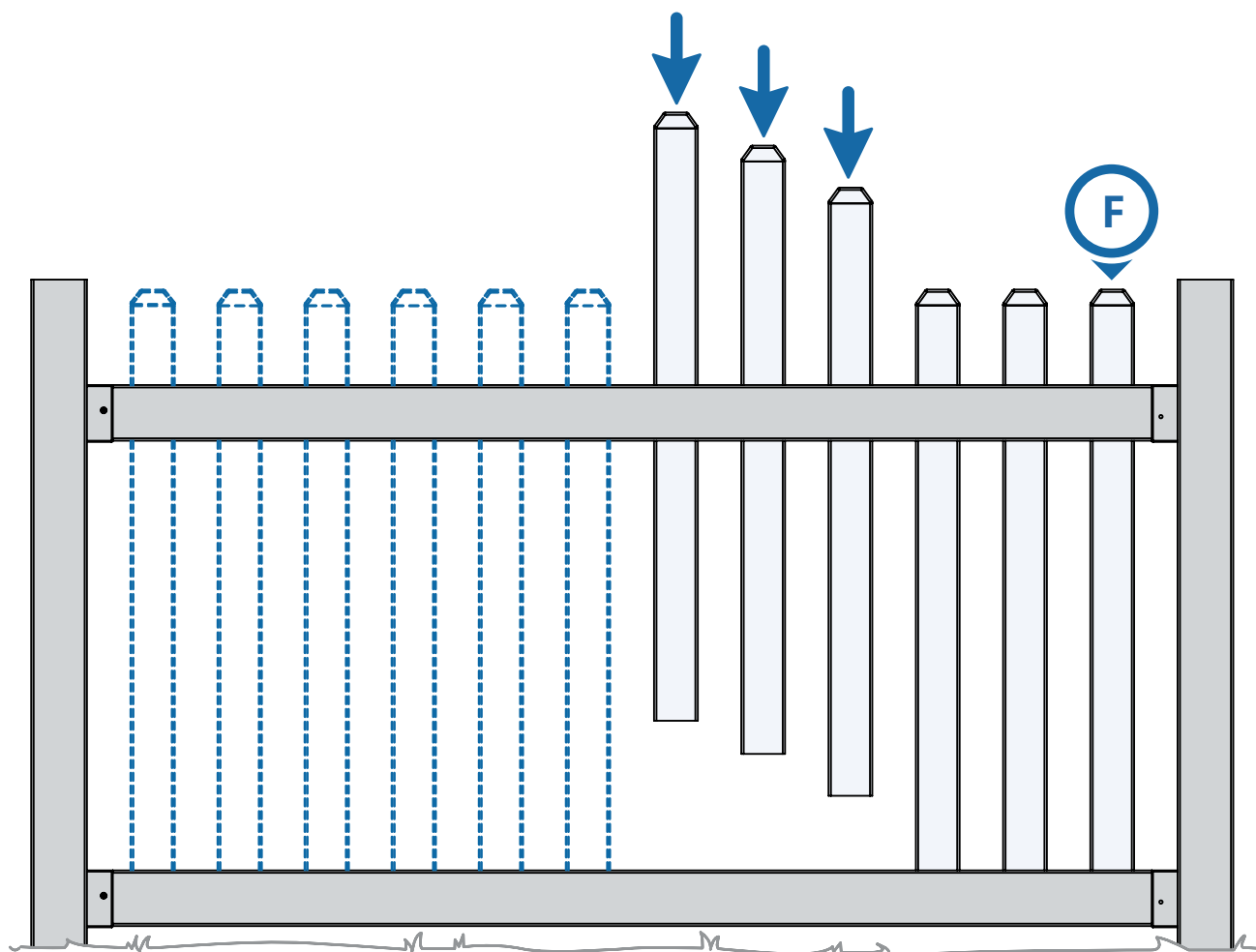


Parts:



F x12

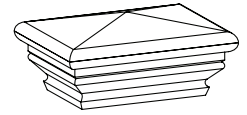
Insert pickets into both rails until you  
hear and feel them lock into place.



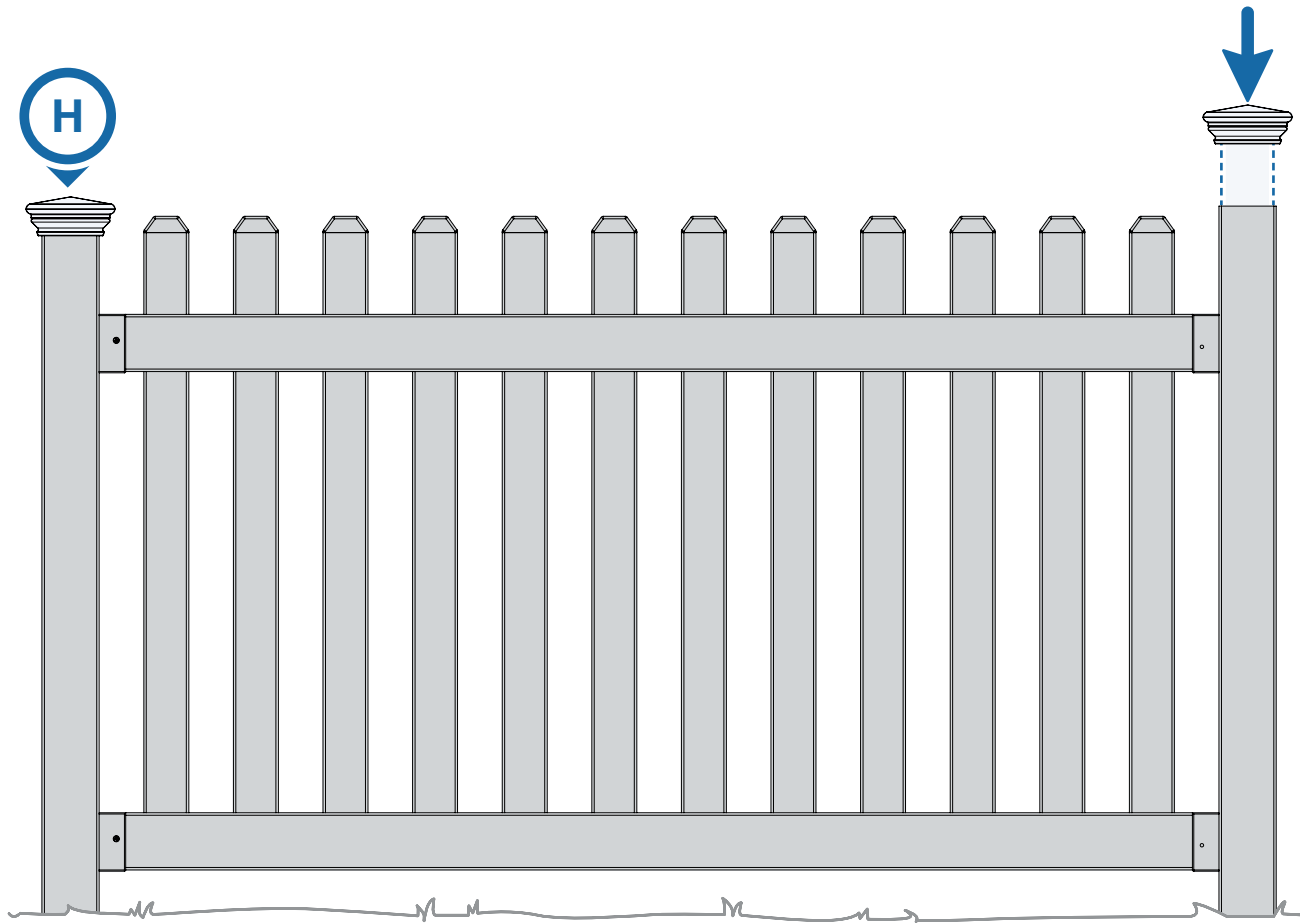
STEP  
**16** Post  
Caps

Place caps on posts to finish your panel.

Parts:



**H** x1





# ASSEMBLY INSTRUCTIONS

ZP19084



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